

Towards Rare-Earth-Free Permanent Magnets: Fe-(CuMn) Nanocomposites

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To alleviate pressure on strategic element supply, the present investigation focuses on basic research into rare-earth-free permanent magnetic materials through development of a Mn-based nanocomposite, utilizing antiferromagnet/ferromagnet exchange interactions to enhance coercivity [1-2]. To this end,  $\text{Cu}_{30}\text{Mn}_{70}$  ribbons are synthesized via melt-spinning to access metastable phases and nanostructures that may foster exchange coupling. X-ray diffraction reveals two face-centered cubic  $\gamma$ -phases ( $a_1 = 3.750 \text{ \AA}$ ,  $a_2 = 3.744 \text{ \AA}$ ). Magnetic measurements indicate blocking behavior below 123 K, and a giant exchange anisotropy of  $\sim 10 \text{ kOe}$  at 10 K. We hypothesize that the exchange anisotropy arises from interactions between nanoscale antiferromagnetic Mn-rich regions of  $\gamma_1$  and ferromagnetic Mn-poor regions of  $\gamma_2$ .

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[1] Kouvel, J.S., "Exchange anisotropy in Cu-Mn and Ag-Mn alloys," *J. Appl. Phys.* **S31** (1961), no. 5, pp. S142-147.

[2] Kouvel, J.S., "A ferromagnetic-antiferromagnetic model for copper-manganese and related alloys," *J. Phys. Chem. Sol.* **24** (1963) pp. 795-822.